

# Work Order ID 52945

October 19, 2009 11:30:11 AM

Page 1

Item ID: D206-781-011  
Revision ID: C  
Item Name: Floor Protector (Pilot and Co-Pilot)

Accept

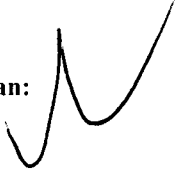
Setup Start

Stop

Start Date: 10/19/09 Start Qty: 1.00  
Required Date: 10/21/09 Req'd Qty: 1.00

Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan:  Date:  
QC: Date:

Tooling: Date:  
SPC (Y/N): Date:

Run Start  
Stop

Sequence ID/  
Work Center ID Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-011  
Chg001

BG ✓

802/10/21

Ag for BG 09/10/19

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00



9/10/19 @ SD

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

802/10/21

Ⓢ Ⓢ

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Item ID: D206-781-011

Accept



Setup Start



Revision ID: C

Stop



Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 10/19/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/21/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-871-011

Location:

PPP rev:

DRAFT

09/14/2009

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/23

MF 09-10-23

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Work Order ID: 52945

Parent Item: D206-781-011RevC

Parent Item Name: Floor Protector (Pilot and Co-Pilot)


Start Date: 10/19/09

Required Date: 10/21/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3874-1RevA  Floor Protector		Manufactured	No			110	Each	6.0000	1.0000			

Warehouse  
Location

Main Warehouse

FG

1

50910

1

Main Warehouse

ST

5

52279

5

D3874-2RevA

Manufactured No

110

Each

6.0000

1.0000

Floor Protector

Warehouse  
Location

Main Warehouse

FG

6

51238

6

D3800-1-100RevB

2 @ 30"

Manufactured No

110

f

110.1300

5.0000

Hook and Loop Strip (1" Soft)

Warehouse  
Location

Main Warehouse

ST

110.13

43558

0.13

52694

110

cut qty 2 at 30.00" long

50910 sf

51238 sf

① 50812  
② 52694 9/10/19 sf

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Work Order ID: 52945

Parent Item: D206-781-011RevC

Parent Item Name: Floor Protector (Pilot and Co-Pilot)




Comments:

Start Date: 10/19/09

Required Date: 10/21/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3800-3-100RevB 	206 304	Manufactured	No			110	f	226.2500	5.0000			
Hook and Loop Strip (1" Hard)												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	150.24	
43560	0.13	
44831	40.11	
52695	110	
Main Warehouse		
ST134	76.01	
50541	76.01	

cut qty 2 at 30.00" long

*measure 0.5 9/10/09*

*9/10/09 @ 20*  
*52695*

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Work Order ID: 52945

Parent Item: D206-781-011RevC

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Comments:

Start Date: 10/19/09

Required Date: 10/21/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-13A		Purchased	No			110	Each	310.0000	2.0000			



Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	310
107321	1
107534	5
107959	23
109285	37
110552	66
110865	3
111477	9
111925	7
112314	159
17406	0
51764	0

112314 9/10/19 @sf

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Parent Item: D206-781-011RevC

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Comments:

Start Date: 10/19/09

Required Date: 10/21/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416		Purchased	No			110	Each	5,154.000	2.0000			



Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	5154	
108161	521	
110523	340	
111279	101	
111916	482	
112314	3710	
16941	0	

112314 54

NAS43DD4-20

Purchased

No

110

Each

82.0000

2.0000



SPACER

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	82	
112542	82	

2 9/10/19 @DSL

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Work Order ID: 52945

Parent Item: D206-781-011RevC

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Comments:

Start Date: 10/19/09

Required Date: 10/21/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS43DD4-64		Purchased	No			110	Each	80.0000	1.0000			



SPACER



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	80	
112314	80	

112314 9/10/19 [Signature]

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## 5.2 BELL 206 L/L1

## D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
	D3800-1-100-300	LOOP STRIP
2	D3800-3-100-300	HOOK STRIP
	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

## D206-781-023 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -023	Part Number	Description
X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3898-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
4	AN525-10R6	SCREW

## D206-781-033/-043 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -033	Qty -043	Part Number	Description
X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1		D3878-1	BAGGAGE PROTECTOR, FLOOR
	1	D3879-3	BAGGAGE PROTECTOR, WALL
	2	D3800-1-100-300	LOOP STRIP
	2	D3800-3-100-300	HOOK STRIP
1		D3918-1	PLACARD
	2	D3930-1	CLIP
	2	D3931-1	ANGLE
	4	MS35207-262	SCREW
	8	AN960C10L	WASHER
	8	MS21042L3	NUT
18	8	MS24694S50	SCREW